

Date: Tuesday, 19/08/2008 4:07:39 PM  
User: Julie Lecocq

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOWER BLADE SUPPORT ASSY
Job Number	: 41515		
Estimate Number	: 13472		
P.O. Number	:	Part Number	: PB674300179
This Issue	: 19/08/2008 S.O. No. :	Drawing Number	: B6743001 P.11
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	: B1
Previous Run	: 40598	Material	:
Written By	:	Due Date	: 18/09/2008
Checked & Approved By	: <u>JUL 08.8.20</u>	Qty:	<u>18</u> 30 Um: Each
Comment	: Est Rev:A 08-07-17 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001171	Mounting Plate
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 60 180.0000 Each(s)  
Mounting Plate  
batch: 338703=9 341563 waiting PL 08.10.02 8

2.0	PB6743001177	Short Support Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10 30.0000 Each(s)  
Short Support Plate  
batch: 41564 ST PL 08.10.02 8

3.0	PB6743001179	Short Sside Plate
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 20 60.0000 Each(s)  
Short Sside Plate  
batch: 41565 ST PL 08.10.02 8

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: Weld assembly as per dwg PB67-43001 PL 08.10.04 8

5.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION Cpl 08.10.09 PD 08.10.09 (x8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER BLADE SUPPORT ASSY

Job Number: 41515

Part Number: PB674300179

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/09 (X)

7.0

POWDER COATING

POWDER COATING



M 10 2316



(8X)

Comment: POWDER COATING

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

2-00

OVEN TEMPERATURE:

320 °F

FINISH TIME:

2-30

M-L 08/10/09

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

F 08/10/09 (8)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST121

LS 08/10/09 (8)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/09

Job Completion



MF 08-10-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

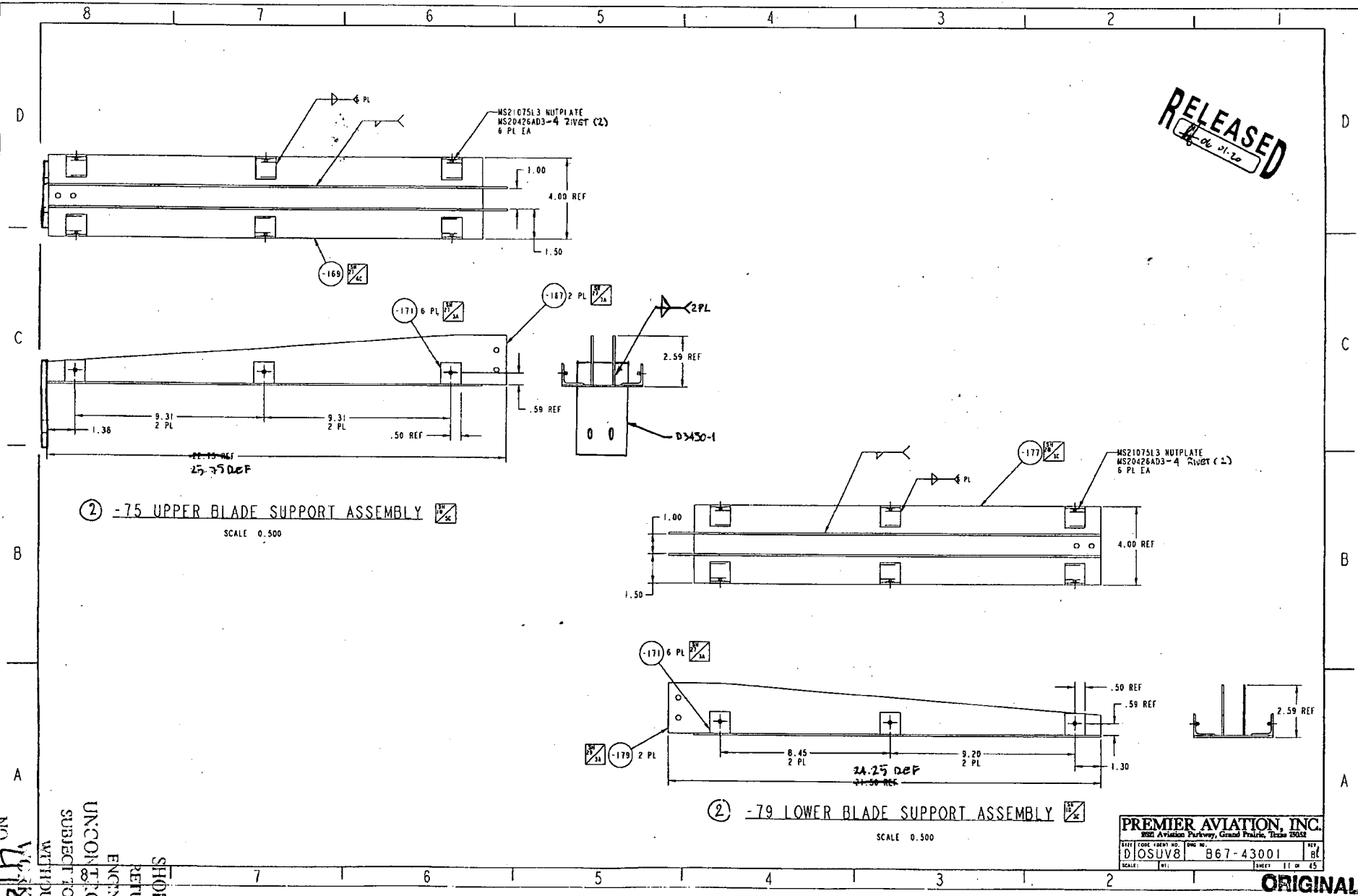
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

RELEASED  
4-26-61



PREMIER AVIATION, INC.  
1001 Aviation Parkway, Grand Prairie, Texas 75050  
STY CODE 15001 NO. 867-43001  
0208UV8  
SCALE: 1/16" = 1"

ORIGINAL

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NO. 41515